



IG 541 - 80 L - 150/200 bar
 FOT-Inert Clean Agent Fire Suppression System

WARNING
 AVOID EXPOSURE TO VAPORS, FUMES AND PRODUCTS OF COMBUSTION

FACTORY FILLED
 This cylinder is filled with IG 541 clean agent gas at the factory. It is not to be refilled or used for any other purpose.

NET WEIGHT: 150000 g

GROSS WEIGHT: 150000 g

PRESSURE: 150/200 bar

IG 541 **FOT** **80 L 150/200 bar**

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FOT-INERT
 CLEAN AGENT GAS
 SUPPRESSION SYSTEM

TECHNICAL DATA

SUPPRESSION AGENT	IG55, IG541, IG100, IG01
CYLINDER SIZES	80 and 140L
OPERATING PRESSURE	150/200 Bar
DISCHARGE VALVE	Brass
RELEASE DEVICE	Manual Pneumatic Electro-Magnetic
DISCHARGE NOZZLES	Brass
ORDERING INFORMATION	Size of Cylinder, Number of Cylinders & Nozzles, Pressure Rating, Requirement of Accessories such as Directional Valve, etc.

DESCRIPTION

The FOT-INERT System is a fire suppression system, that is particularly useful for suppressing fires in hazards where an electrically non-conductive medium is required; where clean-up of other extinguishing agents is a problem; or where the hazard is normally occupied and requires a non-toxic extinguishing agent and where an extinguishing capability with low weight is required.

The following examples are typical hazards protected by an FOT-INERT System:

- Computer rooms
- Telecommunication switch gear
- Storages
- Vaults
- Process equipment
- Machinery spaces
- Historic buildings and museums
- All normally occupied or non-occupied electronic areas where equipment is either very sensitive or irreplaceable.

The FOT-INERT System uses inert gas as extinguishing agent. The inert gas is stored in steel cylinders located in a safe and accessible location. The inert gas is distributed and discharged into the area affected by fire through a network of pipes and nozzles.



Each nozzle is drilled with a specific fixed opening designed to deliver an uniform amount of extinguishing agent into the protected area. The cylinders are connected to the pipework or the manifold by means of flexible discharge hoses and discharge constant flow and pressure discharge regulators. Various types of actuators are available for the release of the inert gas into the protected area in case of fire.

The FOT-INERT System can be actuated by detection and control equipment for automatic system operation along with providing local and remote manual operation as needed. Accessories are used to provide alarms, ventilation control, door closures, or other auxiliary shutdown functions.

The FOT-INERT System combines an environmentally safe extinguishing agent and specially developed components for a fast-extinguishing agent discharge. The resulting rapid-fire suppression reduces property damage to the lowest possible level.

The complexity of the FOT-INERT System does not allow for any simple method of manual calculation. Therefore, the flow calculations and design criteria described in this manual have been incorporated into calculation software. The calculations are based on conserving mass, energy and momentum in the pipework.

The routine calculates the flow in quasi-steady state steps from the initiation of the discharge to the final gas distribution. The system designer must become thoroughly familiar with this manual to learn the proper procedures for applying the input parameters to the FOT-INERT System flow calculation software. There are several limitations to these input parameters which must be observed if accurate results are to be obtained.

The FOT-INERT System is designed for the use with these inert gases:

- IG 55 (50 percent of Argon and 50 percent of Nitrogen)
- IG 541 (50 percent of Nitrogen, 40 percent of Argon and 10 percent of Carbon dioxide)
- IG 100 (100 percent of Nitrogen)
- IG 01 (100 percent of Argon)

As inert gases are derived from gases present in the earth's atmosphere, they exhibit no ozone depletion potential and they do not contribute to global warming.

When an inert gas is discharged into an enclosure, it introduces the proper mixture of gas that will allow persons to breathe in a reduced oxygen atmosphere.

The advantages of inert gases are:

- Safe for people at concentration levels required to suppress fire
- Zero ozone depletion potential
- Colorless and odorless
- No residue to clean up after discharge
- No decomposition products
- Electrically non-conductive

The extinguishing effect of the FOT-INERT System is based on distributing the inert gas into the protected area by total flooding. All gases used in the FOT-INERT System are chemically inert.

WORKING PRINCIPLE

The basic working principle behind an inert gas fire system is to reduce the amount of oxygen present in the area where the fire breaks out. This is important because fires need oxygen to spread. The oxygen concentration is minimized by the application of inert gas until it reaches a level of 12-13% where combustion is no longer supported. Each system is designed to decrease oxygen to a specific level. When discharged, inert gas is quickly and uniformly distributed within the enclosure, achieving design concentration in 60 seconds.

While the oxygen level is lowered, it does not eliminate oxygen from the space altogether. There is still enough present to support proper breathing as anyone in the immediate area moves along the escape route and exits the room.

The system can be actuated electrically from a control panel or manually actuated from the cylinder bank, and the discharged gas pressure is reduced to less than 60 bar by discharge pressure regulator. The system is normally designed as such that 95% of the gas will be discharged into the protected area within 60 seconds.

The system has one Master Cylinder and other Slave Cylinders for Actuation and Inert Gas Discharge.



INSTALLATION INSTRUCTIONS

Inert fire suppression system should only be installed by a trained and specialized fire suppression installation personnel only. The person should be conversant with FOT Fire's Design, Installation, Operation and Maintenance Manual for FOT-INERT SYSTEM.

Any area to be protected by an Inert gas fire suppression system must be accurately measured to ensure the correct amount of agent is used to sufficiently suppress a fire/potential fire within the specific risk area.

This is especially important for inert gas suppression systems such as IG55 and IG541 systems due to the oxygen reducing properties used to extinguish a fire.

For inspection and testing requirements one can refer to relevant NFPA standard like NFPA 2001 Standard on Clean Agent Fire Extinguishing Systems.

ALL THE COMPONENTS FOR A COMPLETE INERT GAS SYSTEM

The FOT-INERT System offers all the components needed to configure a complete system for 150/200 bar inert gas extinguishing agent.

- **Components entirely compatible and interchangeable**
- **Easier and faster installation**
- **System pre-tested and qualified**
- **Everything to the same high specification- Greater confidence in performance at the critical time**
- **Full warranty protection**
- **Simplicity of a single supplier**

The FOT-INERT System makes it easy for system engineers and installers to configure fixed suppression systems—choosing only select components – or using the entire system.

For maximum ease and certainty of performance, specify The FOT-INERT System components to configure the entire system.

FOT-INERT

CLEAN AGENT GAS SUPPRESSION SYSTEM

A complete component solution

- 1 Cylinder 80 L - 200/300 bar
- 2 Valve 200/300 bar
- 3 Discharge pressure regulator
- 4 Manual release device
- 5 Pneumatic release device
- 6 Electromagnetic release device
- 7 Pressure sensor
- 8 Bleed valve
- 9 Discharge hose
- 10 Check valve
- 11 Pilot hose
- 12 Manifold
- 13 Nozzle
- 14 Support for Cylinder
- 15 Wall Mounting Rail
- 16 Bracket for manifold
- 17 Clamp for manifold
- 18 Label



SERIES G0480 VALVES AND ACCESSORIES



CYLINDER-VALVE ASSEMBLIES



Valve



DISCHARGE PRESSURE REGULATOR



DIMS SYSTEM



PRESSURE GAUGE

ACTUATION DEVICES & ACCESSORIES



MANUAL ACTUATOR



MANUAL / PNEUMATIC ACTUATOR



PNEUMATIC ACTUATOR



ELECTROMAGNETIC ACTUATOR



MONITORING SWITCH

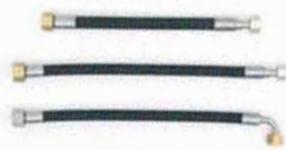


BLEED VALVE



PILOT HOSE

DISCHARGE HOSES, MANIFOLDS, NOZZLES & ACCESSORIES



DISCHARGE HOSES



CHECK VALVE



MANIFOLDS



MANIFOLD CAPS AND CONNECTORS



PRESSURE GAUGE FOR MANIFOLD



RELIEF DEVICES



PRESSURE SWITCHES



ELECTRIC DIRECTIONAL VALVES



PNEUMATICAL DIRECTIONAL VALVES



NOZZLES

MOUNTING BRACKETS



SINGLE-ROW BRACKETS



DOUBLE-ROW BRACKETS



MANIFOLD BRACKETS

PRESSURE REGULATOR TECHNOLOGY

The FOT-INERT System Pressure Regulators modulate the discharge pressure to a constant 40-60 bar which still delivers the design concentration within 60 seconds, but with significant performance and cost benefits:

BETTER SAFETY:

- Prevents explosive force of discharge

SAVES TIME AND MONEY:

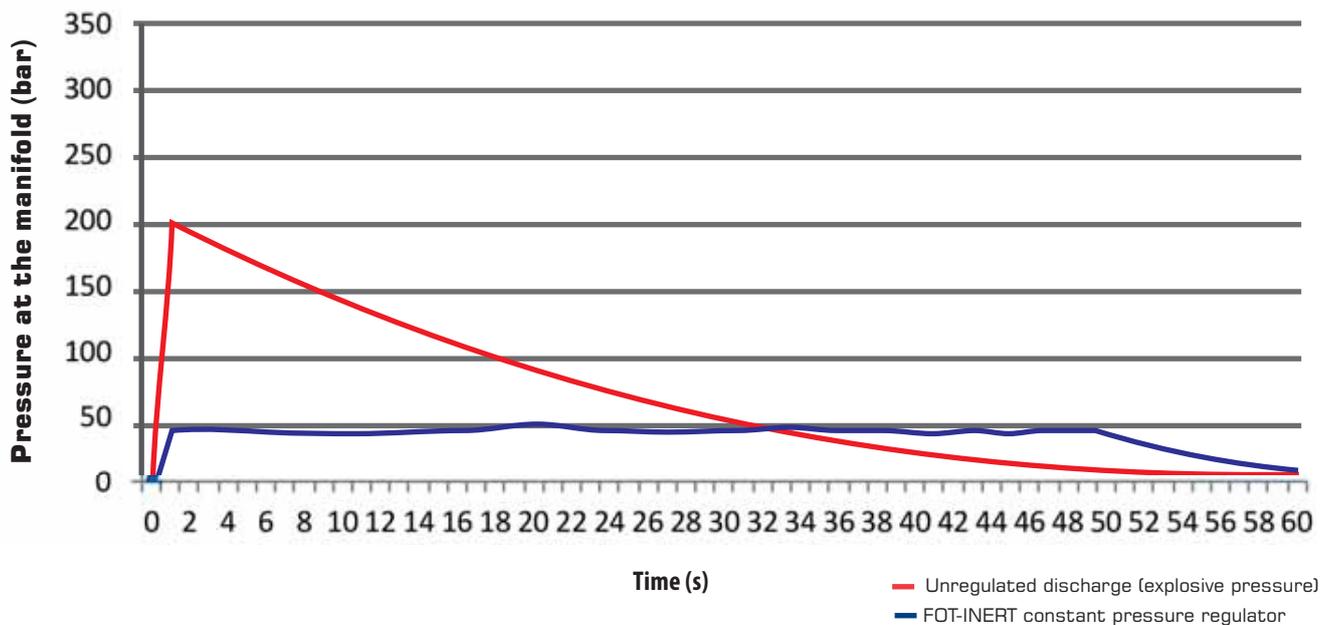
- Enables low pressure manifolds & pipework to be used
- that are lower cost and easy to install
- Reduces the difficulty and cost of locating/fitting pressure vents in the protected space

EASY MAINTENANCE:

- After a system discharge, simply remove the regulator, recharge, and reconnect. No reconditioning necessary
- Functional tests are possible even while the system is armed



Dynamic pressure comparison
Unregulated VS regulated discharge



SYSTEM APPLICATIONS

The FOT-INERT System is the most natural and environmentally friendly fire to protect your valuable assets which uses inert gases as an extinguishing agent



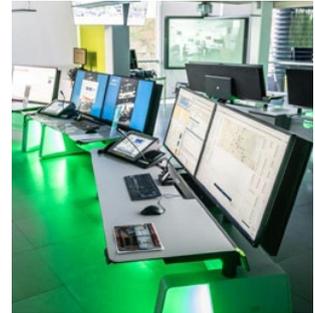
Art Galleries



Archive Storage



Computer Rooms



Control Rooms



Data Centers



Hospitals



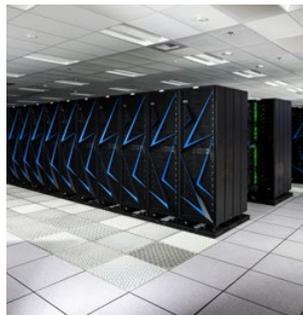
Libraries



Museums



Power Plant



Server Rooms



Substation



Telecommunication

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...excellence in fire suppression